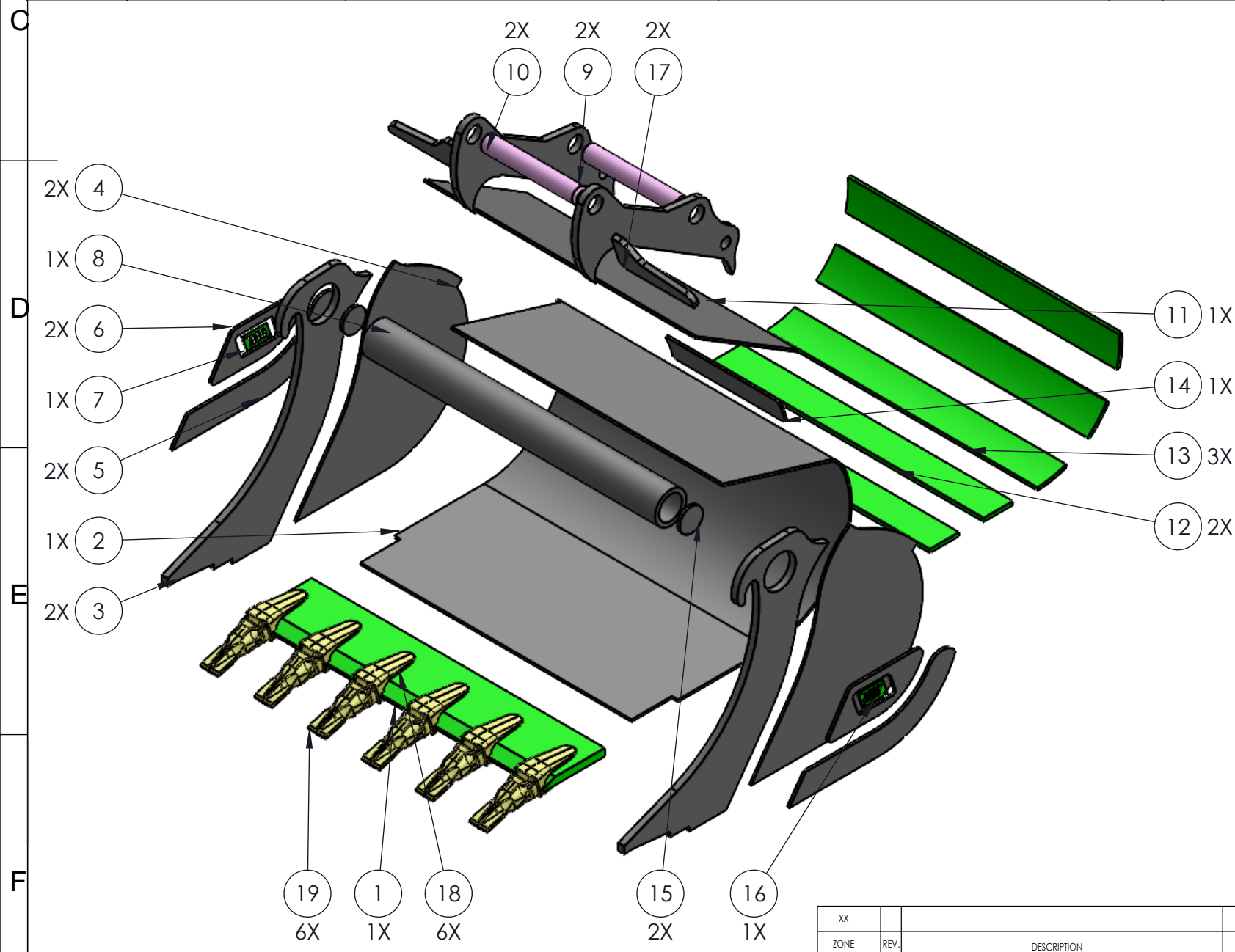
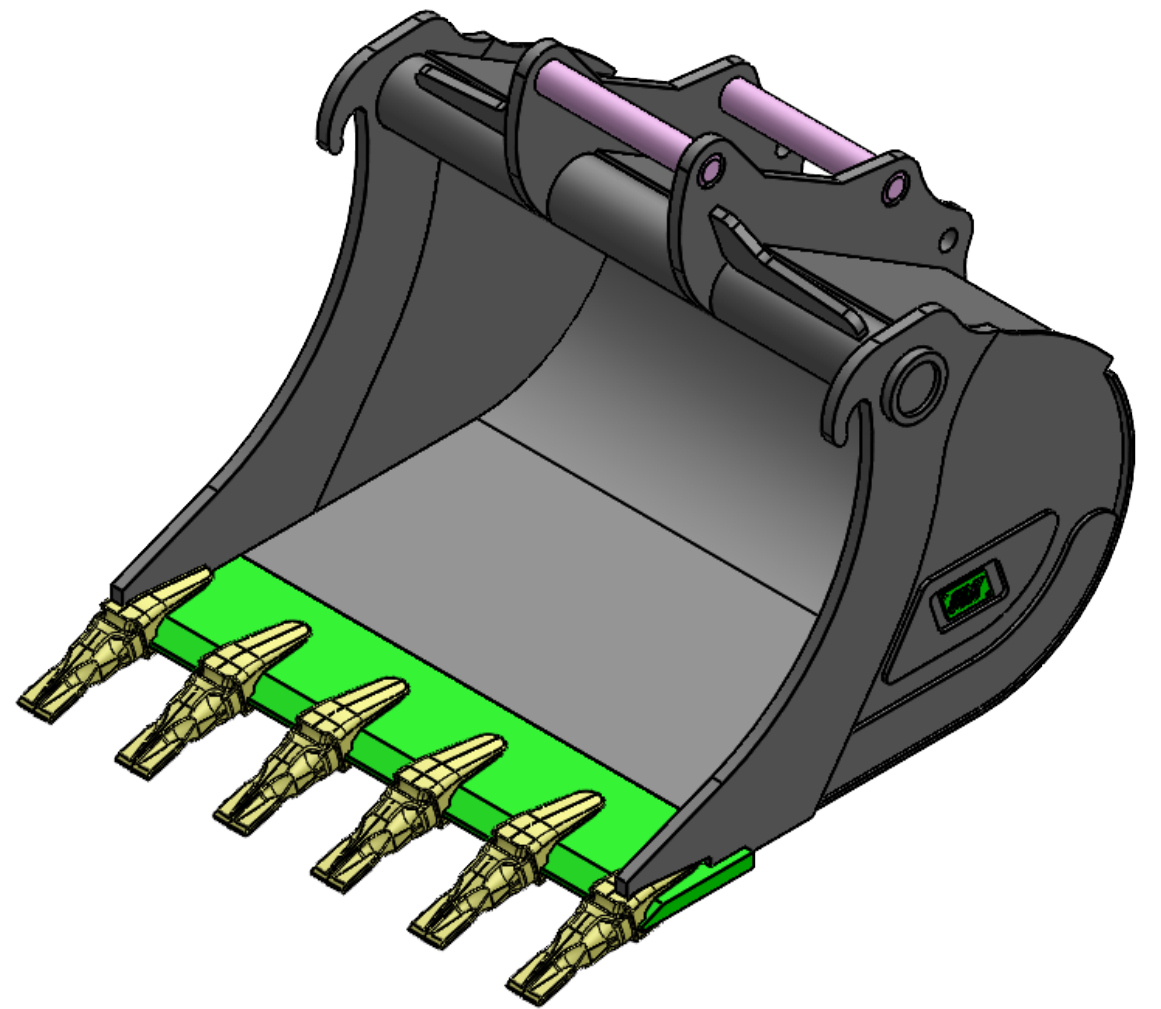


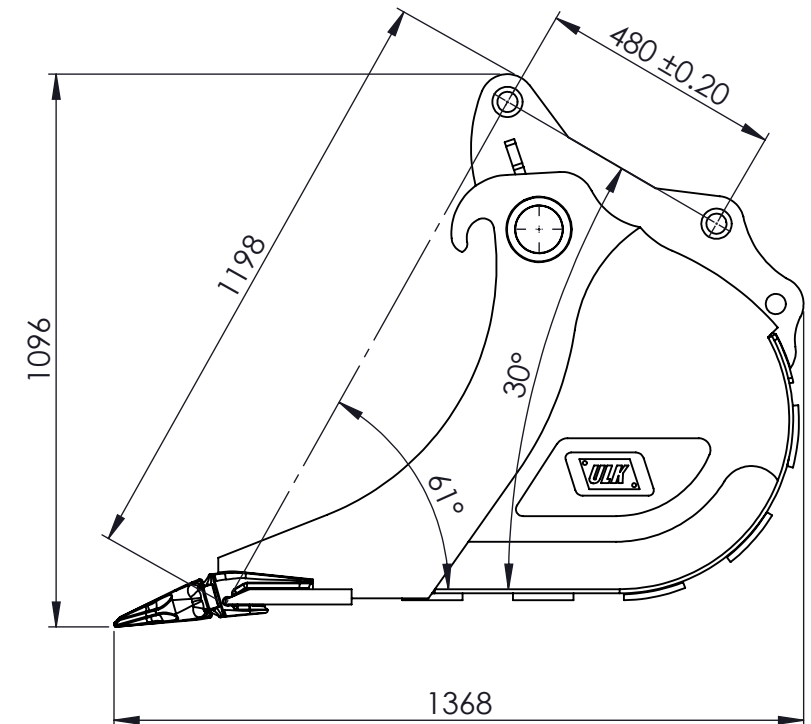
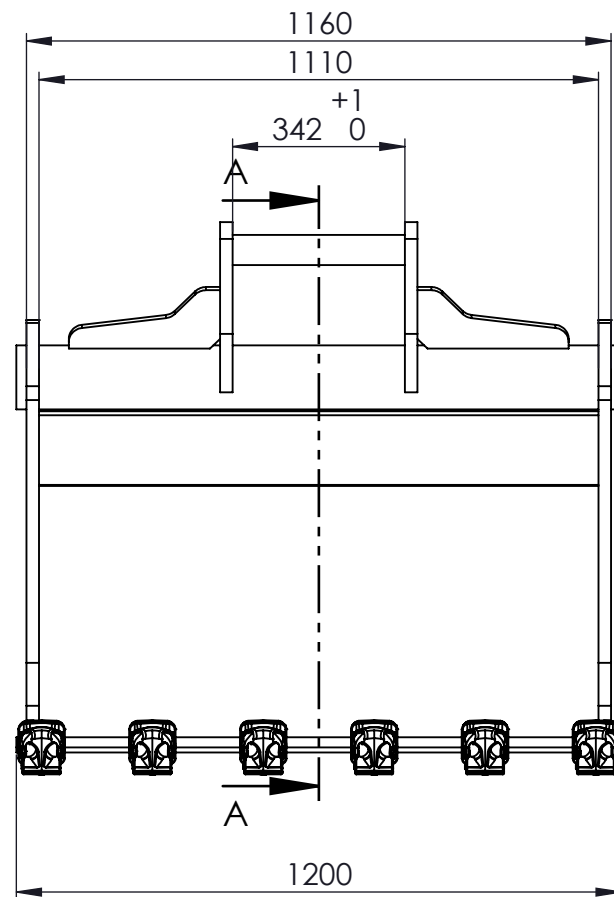
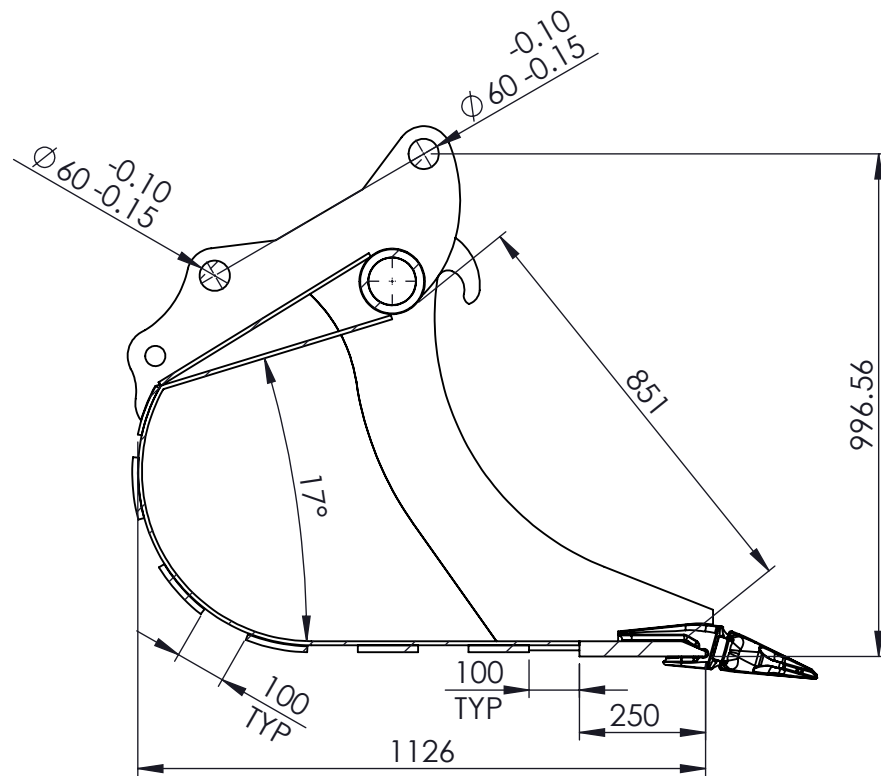
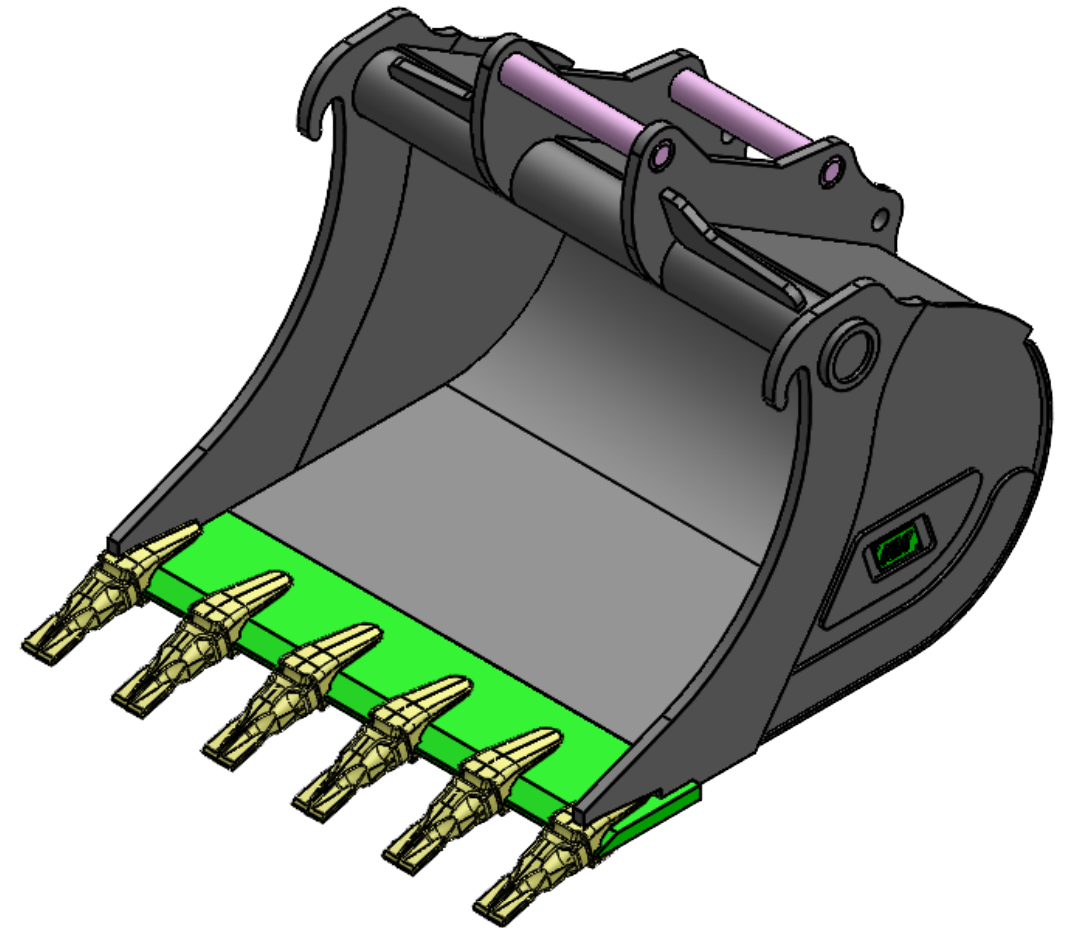
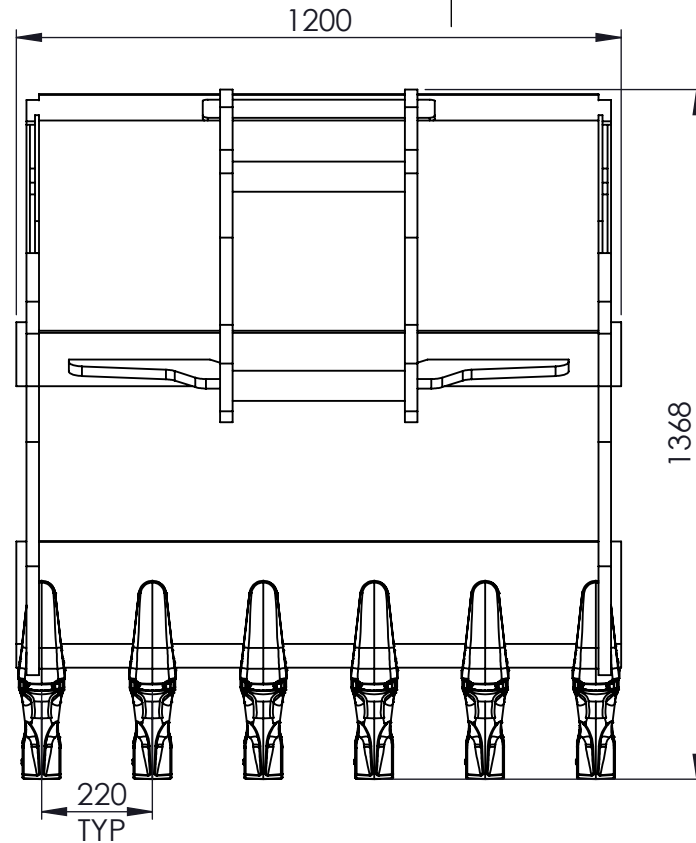
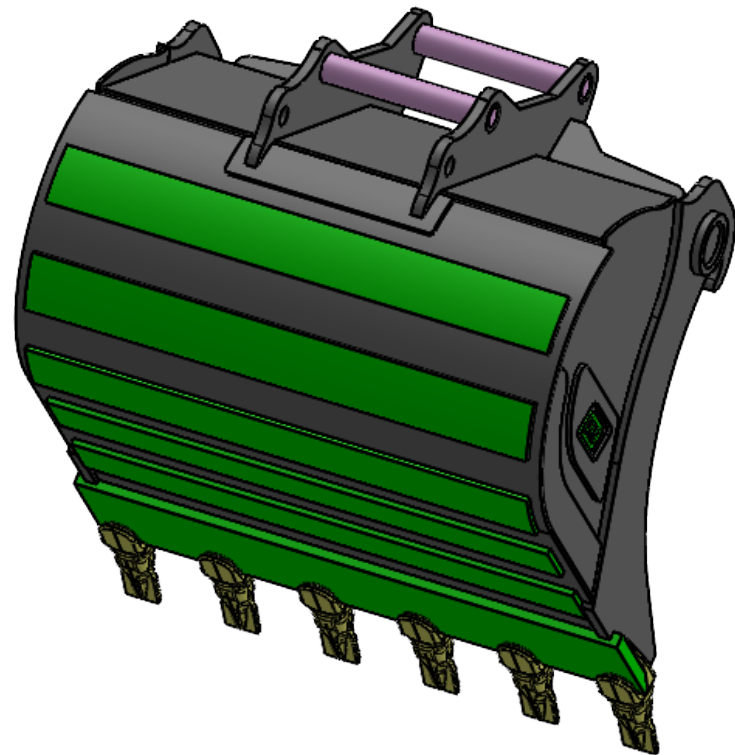
1		2	3	4	5	6
ITEM NO.	PART NUMBER	Description	Dxf name	QTY.	Weig ht	
A	1	GR1215-S60-1200-12	CUTTING EDGE 250x30x1200	HB400-30mmX1-GR1215-S60-1200-12	1	66.21
	2	GR1215-S60-1200-02	SHELL	E350-8mX1-GR1215-S60-1200-02	1	123.05
	3	GR1215-S60-1200-01	SIDE BLADE	E350-25mmX2-GR1215-S60-1200-01	2	38.13
	4	GR1215-S60-1200-11	SIDE BOTTOM PLATE	E350-8mmX2-GR1215-S60-1200-11	2	18.69
	5	GR1215-S60-1200-04	LOWER KICK PLATE	E350-10mmX2-GR1215-S60-1200-04	2	5.10
	6	GR1215-S60-1200-05	PLATE	E350-10mmX2-GR1215-S60-1200-05	2	2.64
B	7	GR1215-S60-1200-08	ULK LOGO	E350-5mmX1-GR1215-S60-1200-08	1	0.17
	8	GR1215-S60-1200-06	PIPE127ODX95IDX1200L		1	52.56
	9	GR1215-S60-1200-03	EAR PLATE	E350-25mmX2-GR1215-S60-1200-03	2	20.87
	10	GR1215-S60-1200-13	PIN DIA60X392		2	8.57
	11	GR1215-S60-1200-10	TOP PLATE	E350-8mmX1-GR1215-S60-1200-10	1	34.12
	12	GR1215-S60-1200-07	WEAR PLATE	E350-14mmX2-GR1215-S60-1200-07	2	14.64
	13	GR1215-S60-1200-09	WER PLATE 2	E350-12mmX3-GR1215-S60-1200-09	3	12.83
	14	GR1215-S60-1200-15	WER PLATE 3	E350-8mmX1-GR1215-S60-1200-15	1	2.93
	15	GR1215-S60-1200-16	END CAP	E350-10mmX2-GR1215-S60-1200-16	2	0.54
	16	GR1215-S60-1200-17	ULK LOGO	E350-5mmX1-GR1215-S60-1200-17	1	0.17
	17	GR1215-S60-1200-18	EAR BRACE	E350-20mmx2-GR1215-S60-1200-18	2	3.22
	18	3880-V23	ESCO SUPER-V ADAPTOR 3880-V23		6	5.70
	19	V23SYL	ESCO SUPER-V ADAPTOR V23SYL		6	2.75
	20	V23PN	ESCO V23 TOOTH PIN		6	0.04



7		8			
Name	Width (mm)	Weight (kg)	Capacity (CUM)	GET TYPE	QTY
GR1215-S60	300	298	0.118	V23 SYL	3
GR1215-S60	400	323	0.174	V23 SYL	3
GR1215-S60	450	338	0.206	V23 SYL	3
GR1215-S60	500	353	0.238	V23 SYL	3
GR1215-S60	600	391	0.304	V23 SYL	4
GR1215-S60	700	421	0.373	V23 SYL	4
GR1215-S60	800	451	0.443	V23 SYL	4
GR1215-S60	900	489	0.514	V23 SYL	5
GR1215-S60	1000	524	0.587	V23 SYL	5
GR1215-S60	1100	563	0.659	V23 SYL	6
GR1215-S60	1200	593	0.732	V23 SYL	6

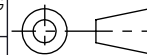


			MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
			±0.50mm ±0.30mm ±0.20mm ±0.10mm ±0.50		±0.5mm ±1.0mm ±2.0mm ±5.0mm		
DRW BY HK 25/06/2025			DWG No. GR1215-S60-1200		DO NOT SCALE DRAWING IF IN DOUBT, ASK		
					SCALE: 1:50		
CDK & APP BY			SIZE: A4		MAT'L : REFER BOM		WEIGHT (KGS): 593.40
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					SHEETS: 1 OF 2		



SECTION A-A



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002: U.O.N		$\pm 0.50\text{mm}$ $\pm 0.30\text{mm}$ $\pm 0.20\text{mm}$ $\pm 0.10\text{mm}$ ± 0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		$\pm 0.5\text{mm}$ $\pm 1.0\text{mm}$ $\pm 2.0\text{mm}$ $\pm 0.5\text{mm}$
TITLE: STANDARD RETRO BUCKET 12-15T-0.732M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE : 1:50		
5	DWG No. GR1215-S60-1200		MAT'L : REFER BOM		WEIGHT (KGS): 593.40
ULK and must not be used, reproduced, copied or disclosed ission of ULK. PYRIGHT ©			SIZE: A4		SHEETS: 2 OF 2

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY